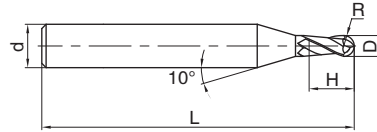
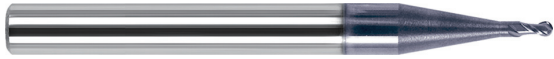


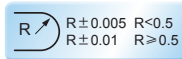
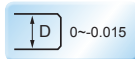
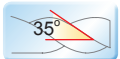
2-flute tiny ball nose end mills with straight shank



GM-2BS



Tiny diameter end mills can fully display high speed and high precision performances of machining center, often used for machining of precision components such as electronic part etc.



Type	Basic dimension(mm)					Number of teeth Z	Stock
	D	R	d	H	L		
GM-2BS-R0.15	0.30	0.15	4	0.5	50	2	●
GM-2BS-R0.20	0.40	0.20	4	0.6	50	2	●
GM-2BS-R0.25	0.50	0.25	4	0.8	50	2	●
GM-2BS-R0.30	0.60	0.30	4	0.9	50	2	●
GM-2BS-R0.35	0.70	0.35	4	1.0	50	2	●
GM-2BS-R0.40	0.80	0.40	4	1.2	50	2	●
GM-2BS-R0.45	0.90	0.45	4	1.3	50	2	●
GM-2BS-R0.50	1.00	0.50	4	1.5	50	2	●
GM-2BS-R0.60	1.20	0.60	4	1.8	50	2	●
GM-2BS-R0.70	1.40	0.70	4	2.0	50	2	●
GM-2BS-R0.75	1.50	0.75	4	2.3	50	2	●
GM-2BS-R0.80	1.60	0.80	4	2.5	50	2	●
GM-2BS-R0.90	1.80	0.90	4	2.7	50	2	●
GM-2BS-R1.00	2.00	1.00	4	3.0	50	2	●
GM-2BS-R1.25	2.50	1.25	4	3.7	50	2	●
GM-2BS-R1.50	3.00	1.50	4	4.5	50	2	●

● Stock available ○ Make-to-order

Indexable milling tools
Solid carbide end mills
GM series

Applicable workpiece material table ○Very suitable ○Suitable

Workpiece material											
Carbon steel	Alloy steel	Pre-hardened steel、Hardened steel				Stainless steel	Cast iron, Nodular cast iron	Copper alloy	Aluminum alloy	Titanium alloy	Heat resistant alloy
		~40HRC	~50HRC	~55HRC	~68HRC						
○	○	○	○			○	○				

