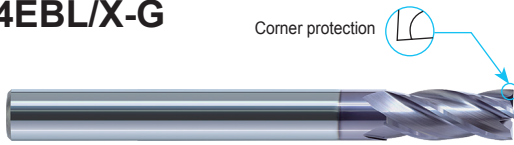


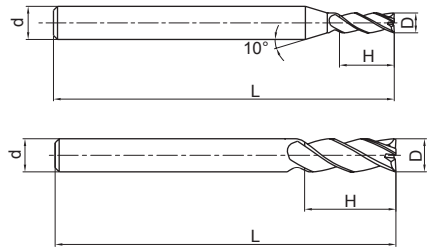
4-flute flattened end mills with long shank



GM-4EBL/X-G



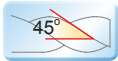
Corner protection



Picture 1

Picture 2

● GM-4E-G series with long shank.



Type	Basic dimension(mm)				Number of teeth Z	Geometry	Stock
	D	d	H	L			
GM-4EBL-D3.0S-G	3.0	4	8	75	4	Picture 1	○
GM-4EBL-D3.0-G	3.0	6	8	75	4	Picture 1	○
GM-4EBL-D4.0S-G	4.0	4	11	75	4	Picture 2	○
GM-4EBL-D4.0-G	4.0	6	11	75	4	Picture 1	○
GM-4EBL-D6.0-G	6.0	6	16	75	4	Picture 2	○
GM-4EBX-D6.0-G	6.0	6	16	100	4	Picture 2	○
GM-4EBL-D8.0-G	8.0	8	24	75	4	Picture 2	○
GM-4EBX-D8.0-G	8.0	8	24	100	4	Picture 2	○
GM-4EBL-D10.0-G	10.0	10	30	100	4	Picture 2	○
GM-4EBX-D10.0-G	10.0	10	30	150	4	Picture 2	○
GM-4EBL-D12.0-G	12.0	12	36	100	4	Picture 2	○
GM-4EBX-D12.0-G	12.0	12	36	150	4	Picture 2	○

● Stock available ○ Make-to-order

Indexable milling tools

Solid carbide end mills

GM series

Applicable workpiece material table ● Very suitable ○ Suitable

Workpiece material											
Carbon steel	Alloy steel	Pre-hardened steel, Hardened steel				Stainless steel	Cast iron, Nodular cast iron	Copper alloy	Aluminum alloy	Titanium alloy	Heat resistant alloy
		~40HRC	~50HRC	~55HRC	~68HRC						
○	○	○	○	○	○	○	○	○	○	○	

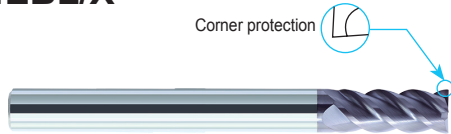


GM series for general machining

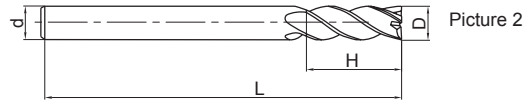
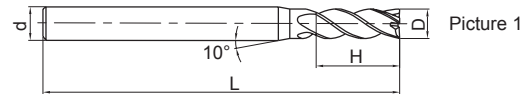
4-flute flattened end mills with long shank



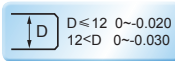
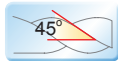
GM-4EBL/X



Corner protection



● GM-4E series with long shank.



Type	Basic dimension(mm)				Number of teeth Z	Geometry	Stock
	D	d	H	L			
GM-4EBL-D3.0S	3.0	4	8	75	4	Picture 1	○
GM-4EBL-D3.0	3.0	6	8	75	4	Picture 1	○
GM-4EBL-D4.0S	4.0	4	11	75	4	Picture 2	○
GM-4EBL-D4.0	4.0	6	11	75	4	Picture 1	○
GM-4EBL-D6.0	6.0	6	16	75	4	Picture 2	○
GM-4EBX-D6.0	6.0	6	16	100	4	Picture 2	○
GM-4EBL-D8.0	8.0	8	24	75	4	Picture 2	○
GM-4EBX-D8.0	8.0	8	24	100	4	Picture 2	○
GM-4EBL-D10.0	10.0	10	30	100	4	Picture 2	○
GM-4EBX-D10.0	10.0	10	30	150	4	Picture 2	○
GM-4EBL-D12.0	12.0	12	36	100	4	Picture 2	○
GM-4EBX-D12.0	12.0	12	36	150	4	Picture 2	○

● Stock available ○ Make-to-order

Indexable milling tools

Solid carbide end mills

GM series

Applicable workpiece material table

● Very suitable ○ Suitable

Workpiece material											
Carbon steel	Alloy steel	Pre-hardened steel, Hardened steel				Stainless steel	Cast iron, Nodular cast iron	Copper alloy	Aluminum alloy	Titanium alloy	Heat resistant alloy
		~40HRC	~50HRC	~55HRC	~68HRC						
○	○	○	○		○	○					

Code key

B258

Graphics category and identification

B259

Cutting parameters

B508

Non-standard customization

B570-B571