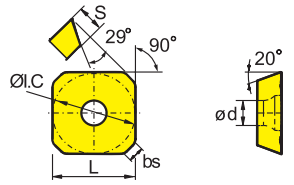
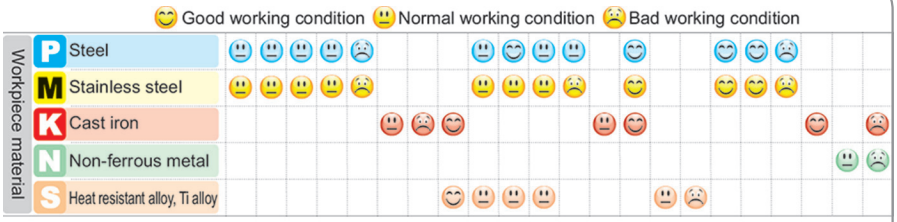
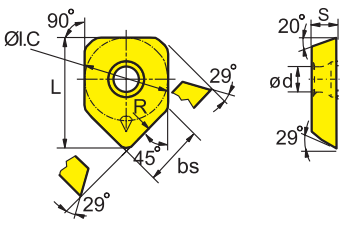
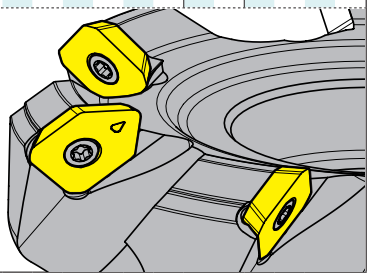
Selection of inserts





Insert shape	Type	Basic dimensions(mm)						CVD Coating							PVD Coating								Cermet		Cemented carbide				
		L	ØI.C	S	ød	bs	R	YBC301	YBC302	YBM251	YBM253	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YB9320	YBG302	YBG152	YBG252	YBS203	YBS303	YNG151	YNG151C	YC30S	YD051	YD101	YD201
	SEET12T3-DF	13.4	13.4	3.97	4.1	2.55	--	●	★	●							★		○										
	SEET12T3-CF	13.4	13.4	3.97	4.1	2.55	--						○		★		★		○										
	SEET12T3-EF	13.4	13.4	3.97	4.1	2.55	--										★		○				●						
	SEET12T3-DM	13.4	13.4	3.97	4.1	2.55	--	●	★	●		○					★		★										
	SEET12T3-CM	13.4	13.4	3.97	4.1	2.55	--						★				★		○										
	SEET12T3-EM	13.4	13.4	3.97	4.1	2.55	--			●		●					★		★				●						
	SEET18T6-DM	18.0	18.0	6.1	5.5	1.5	--		○		○																		
	SEET18T6-EM	18.0	18.0	6.1	5.5	1.5	--				○							○											
	SEET12T3-DR	13.4	13.4	3.97	4.1	2.55	--	●	★			●					★		★										
	SEET12T3-CR	13.4	13.4	3.97	4.1	2.55	--	●					★				★		★										
	SEET12T3-LH	13.4	13.4	3.97	4.1	2.55	--																					○	★
	SEET12T3-W	17.82	13.4	3.97	4.1	9.46	500		★	●			★				★							★					
	SEET18T6-W	24.78	18.0	6.1	5.5	11.0	500										○												





★Recommended grade (always stock available) ●Available grade (always stock available) ○Make-to-order