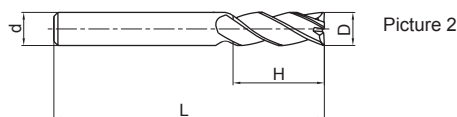
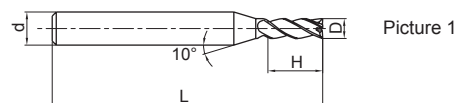
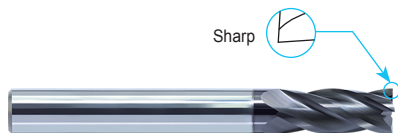


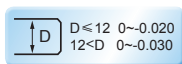
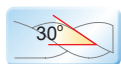
### 4-flute flattened end mills with straight shank



#### PM-4F-G



- Very suitable for side milling.
- Wide application.



Type	Basic dimension(mm)				Number of teeth Z	Geometry	Stock
	D	d	H	L			
PM-4F-D1.0S-G	1.0	4	3	50	4	Picture 1	○
PM-4F-D1.0-G	1.0	6	3	50	4	Picture 1	○
PM-4F-D1.5S-G	1.5	4	4	50	4	Picture 1	○
PM-4F-D1.5-G	1.5	6	4	50	4	Picture 1	○
PM-4F-D2.0S-G	2.0	4	6	50	4	Picture 1	○
PM-4F-D2.0-G	2.0	6	6	50	4	Picture 1	○
PM-4F-D2.5S-G	2.5	4	8	50	4	Picture 1	○
PM-4F-D2.5-G	2.5	6	8	50	4	Picture 1	○
PM-4F-D3.0S-G	3.0	4	8	50	4	Picture 1	○
PM-4F-D3.0-G	3.0	6	8	50	4	Picture 1	○
PM-4F-D3.5-G	3.5	6	10	50	4	Picture 1	○
PM-4F-D4.0S-G	4.0	4	11	50	4	Picture 2	○
PM-4F-D4.0-G	4.0	6	11	50	4	Picture 1	○
PM-4F-D4.5-G	4.5	6	11	50	4	Picture 1	○
PM-4F-D5.0-G	5.0	6	13	50	4	Picture 1	○
PM-4F-D5.5-G	5.5	6	16	50	4	Picture 1	○
PM-4F-D6.0-G	6.0	6	16	50	4	Picture 2	○
PM-4F-D7.0-G	7.0	8	20	60	4	Picture 1	○
PM-4F-D8.0-G	8.0	8	20	60	4	Picture 2	○
PM-4F-D9.0-G	9.0	10	22	75	4	Picture 1	○
PM-4F-D10.0-G	10.0	10	25	75	4	Picture 2	○
PM-4F-D11.0-G	11.0	12	26	75	4	Picture 1	○
PM-4F-D12.0-G	12.0	12	30	75	4	Picture 2	○
PM-4F-D14.0-G	14.0	14	32	75	4	Picture 2	○
PM-4F-D16.0-G	16.0	16	45	100	4	Picture 2	○
PM-4F-D18.0-G	18.0	18	45	100	4	Picture 2	○
PM-4F-D20.0-G	20.0	20	45	100	4	Picture 2	○

#### Applicable workpiece material table

● Stock available ○ Make-to-order

Workpiece material											
Carbon steel	Alloy steel	Pre-hardened steel, Hardened steel				Stainless steel	Cast iron, Nodular cast iron	Copper alloy	Aluminum alloy	Titanium alloy	Heat resistant alloy
		~40HRC	~50HRC	~55HRC	~68HRC						
○	○	○	○	○	○	○	○	○	○	○	

Code key

B258

Graphics category and identification

B259

Cutting parameters

B481-B482

Non-standard customization

B570-B571