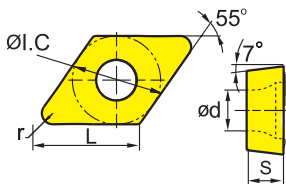




General Turning Inserts

Cemented carbide and cermet inserts

DC□□ (Positive inserts)



😊 Good working condition 😐 Normal working condition 😞 Bad working condition

Workpiece material	YBC151	YBC152	YBC251	YBC252	YBC351	YBC352	YBG102	YBG105	YBG202	YBG205	YBG212	YBG302	YBM151	YBM153	YBM215	YBM251	YBM253	YBS103	YBD052	YBD102	YBD152	YBD252	YNG151	YNG151C	YD101	YD201
P Steel	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊
M Stainless steel			😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊	😊
K Cast iron																										
N Non-ferrous metal																										
S Heat resistant alloy, Ti alloy	😊	😊																								

Inserts shape	Type	Dimensions(mm)					Coated cemented carbide																Cermet	Coated cermet	Cemented carbide									
		L	ØI.C	S	ød	r	YBC151	YBC152	YBC251	YBC252	YBC351	YBC352	YBG102	YBG105	YBG202	YBG205	YBG212	YBG302	YBM151	YBM153	YBM215	YBM251				YBM253	YBS103	YBD052	YBD102	YBD152	YBD252	YNG151	YNG151C	YD101
EF For finishing	DCMT070202-EF	7.8	6.35	2.38	2.8	0.2																												
	DCMT070204-EF	7.8	6.35	2.38	2.8	0.4																												
	DCMT11T302-EF	11.6	9.525	3.97	4.4	0.2																												
	DCMT11T304-EF	11.6	9.525	3.97	4.4	0.4																												
	DCMT11T308-EF	11.6	9.525	3.97	4.4	0.8																												
HM For semi-finishing	DCMT070204-HM	7.8	6.35	2.38	2.8	0.4	★	●	★	●					●																			
	DCMT070208-HM	7.8	6.35	2.38	2.8	0.8	★	●	★																									
	DCMT11T304-HM	11.6	9.525	3.97	4.4	0.4	●	★	●	★	○				●											●	●	●	●	●	●	○	○	
	DCMT11T308-HM	11.6	9.525	3.97	4.4	0.8	●	★	●	★	●				●											●	○	○	○	○	○	○	○	
	DCMT11T312-HM	11.6	9.525	3.97	4.4	1.2																												
EM For semi-finishing	DCMT070204-EM	7.8	6.35	2.38	2.8	0.4									●	★																		
	DCMT070208-EM	7.8	6.35	2.38	2.8	0.8									●	★																		
	DCMT11T304-EM	11.6	9.525	3.97	4.4	0.4									●	★																		
	DCMT11T308-EM	11.6	9.525	3.97	4.4	0.8									●	★																		

★ Recommended grade (always stock available) ● Available grade (always stock available) ○ Make-to-order

Applicable tool

SDACR/L
Kr:90°



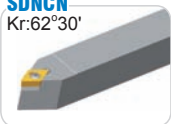
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SDJCR/L
Kr:93°



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SDNCR
Kr:62°30'



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SDQCR/L
Kr:107°30'



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SDUCR/L
Kr:93°



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SDZCR/L
Kr:95°



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